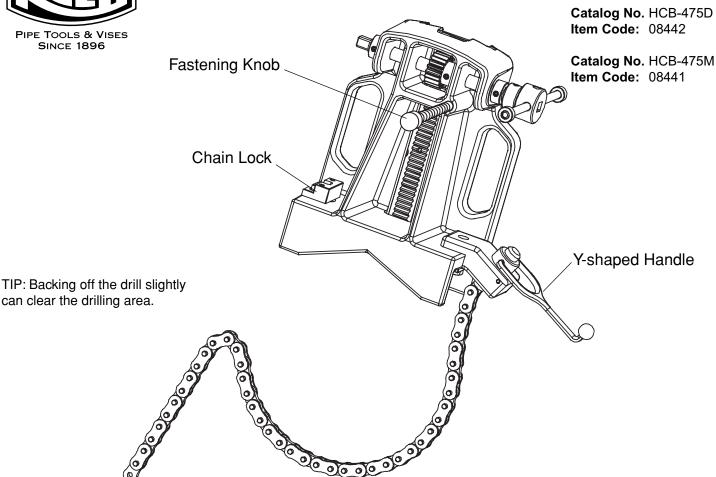
PIPE TOOLS & VISES

Hole Master® Operating Instructions



Using the Reed Hole Master® Cutting Tool.

- 1. Attach the Hole Master® to the pipe by placing the chain around the pipe and secure it into the Chain Lock.
- 2. Use the "Y-shaped Handle" to tighten chain in the Chain Lock.
- 3. Secure power drill to drill holder. A 3/8" hex Allen wrench is required to tighten the drill holder fastener. Check to make sure correct drill is used with the designated drill holder.
- 4. The two "spade handle" fasteners are also required to secure power drill to the drill holder. Small holes are pre-drilled to required depth. (See #2, right column.)
- 5. Install the Mounting Plate into the Hole Master base. Tighten Mounting Plate with the Fastening Knob.
- 6. Install hole saw with pilot drill into the power drill. Loosen Fastening Knob.
- 7. Turn on the drill, set the pilot drill on pipe and begin the cut by advancing the hole saw through the pipe.
- 8. Upon hole cutting completion, back off the drill and secure it with the Fastening Knob.

9. Remove the Mounting Plate, with drill, from the Hole Master. Safety first!

Mounting Milwaukee® Drill or Dewalt® Drill to the Mounting Plate.

- 1. Remove spade handle from the drill as required.
- 2. Attach the drill to the Drill Holder using 98951 Drill Adapter and the screws from the Spade handle. Install drill adapter into drill loosely. Install the proper adapter and screws. Tighten the screws down. Tighten the drill adapter.

Small holes are predrilled to required depth.

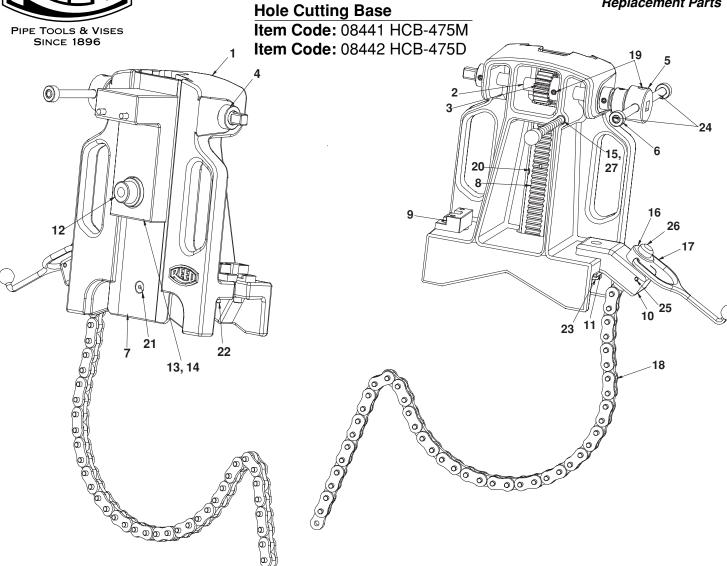
- a. Dewalt Model DW131 1/2" Spade Handle Drill requires 98952 Drill Holder.
- b. Milwaukee Models: 1660-1 or 1660-6 1/2" Compact Hole Shooter requires 98953 Drill Holder.
- 3. Attach the Drill Holder to the Mounting Plate using 1/4" - 20 x 3/4" long screws provided.

NOTE: Hole Master® drills up to 4 1/4" holes



Reed Manufacturing Company





Item Code Qty. only 98953 1 o 38440 1
only 98953 1
38440 1
99026 1
92007 1
98954 1
30113 3
38842 4
38843 3
37668 2
38844 1
38848 1
38846 1
98955 1
38441 1

