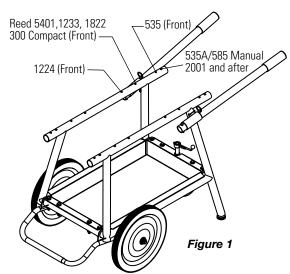


## 5401CRT Machine Cart Assembly Instructions

Illustration at right shows how this 5401CRT Machine Cart fits the following machines. Reed Model: 5401TMSO Threading Machine. Ridgid Models: 300 Compact, 535, 535A/585 1224, 1233, 1822.

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## REED MANUFACTURING COMPANY



**SINCE 1896** 

## **5401CRT Machine Cart Assembly Instructions**

#06670

 Assemble left and right side to front and back crosslinks. Ensure the cart stops are put in place at this point. Tool tray needs to be in place before inserting bolts. See Figure 1.

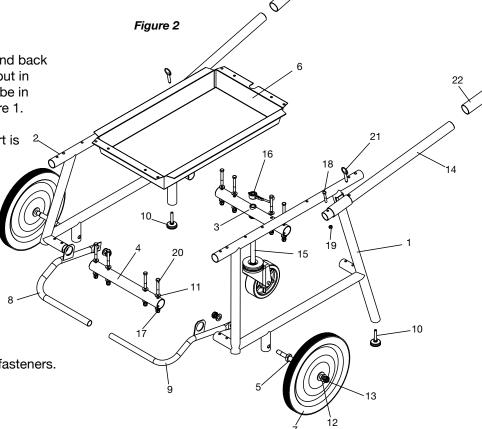
2. Leave all fasteners hand tight until cart is completed.

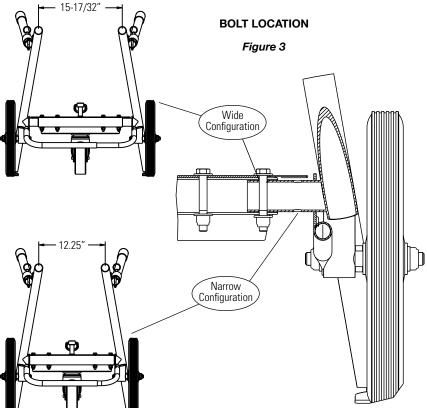
For narrow or wide cart configuration, use bolt holes shown in Figure 3.

4. Install handles (see Figure 2) with bolt and quick release pins.

Mount threading machine (see Figure 1) for proper bolt holes for the machine being used.

6. After machine is mounted, tighten all fasteners.





| Parts List  |                                      |           |          |
|-------------|--------------------------------------|-----------|----------|
| Ref.<br>No. | Description                          | Item Code | Quantity |
| 1           | LEFT SIDE ASSEMBLY                   | 96672     | 1        |
| 2           | RIGHT SIDE ASSEMBLY                  | 96671     | 1        |
| 3           | BACK CROSSLINK ASSEMBLY              | 96673     | 1        |
| 4           | FRONT CROSSLINK                      | 96670     | 1        |
| 5           | WHEEL AXLE                           | 96677     | 2        |
| 6           | TOOL TRAY                            | 96680     | 1        |
| 7           | WHEEL                                | 46685     | 2        |
| 8           | CART STOP, OUTER TUBE ASSEMBLY       | 96675     | 1        |
| 9           | CART STOP, INNER TUBE ASSEMBLY       | 96676     | 1        |
| 10          | LEVELING FOOT                        | 46689     | 2        |
| 11          | 3/8" WASHER                          | 30011     | 16       |
| 12          | M16 WASHER, 17MM ID, 30MM OD, 3MMTHR | 30250     | 4        |
| 13          | BB 5/8"-11 NYL INSERT HEX JAM NUT    | 30111     | 4        |
| 14          | HANDLE                               | 96679     | 2        |
| 15          | CASTER-SCREW ASSEMBLY                | 96681     | 1        |
| 16          | HANDLE-SWIVEL NUT ASSEMBLY           | 96682     | 1        |
| 17          | LOCK NUT 3/8" - 16                   | 23366     | 8        |
| 18          | 5/16" - 18 X 2" LONG HEX BOLT        | 30248     | 2        |
| 19          | LOCK NUT 5/16" - 18                  | 30245     | 2        |
| 20          | BOLT 3/8" - 16 X 2.50"               | 37321     | 8        |
| 21          | QUICK RELEASE PIN                    | 94477     | 2        |
| 22          | HANDLE GRIP                          | 34762     | 2        |

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