# Threading Machine





 Self-priming pump on oil system generously floods the pipe with oil while threading.

 Convenient open work space features a large, integral oil reservoir and an easy-to-remove chip collection tray.

 Equals the threading capacity of the Ridgid<sup>®</sup> 535 along with 8 1/2" of carriage travel and high carriage clearance.

- 3-spoke handwheel with a gear and rack system easily moves the carriage and starts the dies onto the pipe when threading.
- Optional 5401CRT offered.



# **SPECIFICATIONS**

Unit includes threading machine, reamer, pipe cutter, foot pedal, legs, R811 Universal Die Head, 1 gallon of Threadguard Cutting Oil, and two sets of High Speed Steel (not alloy) Universal Dies.

### Threading Capacity:

Pipe ......1/8" through 2" Bolt ......1/4" through 2"

Motor: Universal Type

Horsepower......1/2 HP

Volts...... 120 VAC or 240 VAC single phase 60 Hz





# Universal Dies & R811 Die Head

- 115+ years of die-making experience.
- Full line of Universal Dies made from Alloy or High Speed Steel in geometries for NPT, NPSM, Stainless Steel and BSPT.
- R811 Die Head offers positive alignment, die lubrication, size selection, and quick, manual release.



# Pipe Jacks

- · High and low jack models offered in V-head, roller head, or ball transfer head.
- Convenient adjusting screw and a hardened steel locking ring make these pipe jacks last for many years of use.
- Internal safety stop creates a 1" safety zone and prevents injuries to hands and fingers.



# Combo Roll Groovers

- Compact, light-weight design with built-in handle for improved mounting and transporting.
- Operate manually or with a Reed 5301PD power drive.
- All gears enclosed in the casting minimize debris entering tool.
- · Consistent tracking make these tools great to use time after time.



# Threadguard Cutting Oil

- Developed by thousands of actual work-condition tests by Reed and oil company laboratories.
- Specifically formulated for cooling the work, prolonging die life, and increasing cutting speed for both machine threading and hand threading.
- Clear or dark oil available in Quart, Gallon, 5-gallon, and 55-gallon drum containers.



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