



PIPE TOOLS & VISES  
SINCE 1896

## 2-71 Pipe Reamer Operating Instructions



**CAUTION: Do not use with a power drive.**

**TO ASSEMBLE REAMER:** Lift both pawls out from the ratchet ring and rest them across the top of slotted sleeve. Insert reamer cone into ratchet ring from either side and drop pawls back into the slots. The arrows should be pointing down when the reamer is in position for reaming.

### Operation:

1. Holding the reamer handle (versus the ratchet handle) in one hand, press the reamer lightly into the pipe against the burr, and begin cranking the ratchet handle with the other hand. The spiral flutes will take hold and draw the reamer in automatically.
2. When the pipe is sufficiently reamed, free it from its cut by pressing down steadily and strongly on the reamer handle, thus throwing it off center. Make the final down stroke with the long ratchet handle. If this does not entirely free it, lift the reamer handle while making an additional stroke with the ratchet handle.

Catalog No.	Item Code	Pipe Capacity		Weight	
		Inches - nom.	Actual Ø mm	lbs	kg
2-71	06060	1/8-2	3-50	6.7	3.0

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